# (12) UK Patent Application (19) GB (11) 2 036 780 A

- (21) Application No 7940712
- (22) Date of filing 26 Nov 1979
- (30) Priority data
- (31) 2851787
- (32) 30 Nov 1978
- (33) Fed. Rep. of Germany (DE)
- (43) Application published 2 Jul 1980
- (51) INT CL3
- C09B 43/16 D06P 1/39
- (52) Domestic classification C4P 116 2G6B 2H10 2H11 2H15 2H20 2H21 2H3 2H5 2H6 2H9 9A7B
- (56) Documents cited GB 760347
- (58) Field of search C4P
- (71) Applicants

  Bayer Aktiengesellschaft,
  509 LeverkusenBayerwerk, Germany,
  Fed. Rep. of Germany
- (72) Inventors Klaus Kunde, Karl Heinz Schündehütte, Peter Wild
- (74) Agents
  Carpmaels & Ransford

- (54) Disazo dyestuffs
- (57) Dyestuffs of the formula

in which

R<sub>1</sub> is H, halogen, alkoxy or acylamino,

R<sub>2</sub> and R<sub>3</sub> are independently H, halogen, alkyl, alkoxy, or acylamino,

 $R_4$  is halogen,  $OR_5$ ,  $SR_5$  or  $NR_6R_7$  wherein

R<sub>5</sub> is H, C<sub>1</sub>—C<sub>6</sub>-alkyl, aryl, heteroaryl, aralkyl, or cycloalkyl, and

 $R_6$  and  $R_7$  are independently H, amino, optionally substituted  $C_1$ — $C_6$  alkyl, aryl, heteroaryl, aralkyl or cycloalkyl, or together may complete a 5- or 6-membered hetero ring optionally containing further hetero atoms, and wherein rings A and B may be optionally substituted and their use for the dyeing of cellulose containing materials in bright yellow shades.

10

15

20

25

# SPECIFICATION Disazo dyestuffs

The invention relates to new yellow disazo dyestuffs of the general formula I

$$(H0_{3}S)_{2}$$
 $N=N-(B)$ 
 $R_{3}$ 
 $R_{4}$ 

5 in which

 $R_1$  denotes hydrogen, halogen, alkoxy or acylamino,  $R_2$  and  $R_3$  independently of one another denote hydrogen, halogen, alkyl, alkoxy or acylamino and  $R_4$  denotes halogen,  $OR_5$ ,  $SR_5$  or  $NR_6R_7$ ,

wherein

R<sub>s</sub> denotes hydrogen, low-molecular alkyl, aryl, hetaryl, aralkyl or cycloalkyl and R<sub>s</sub> and R<sub>s</sub> independently of one another denote hydrogen, amino, low-molecular alkyl, aryl, hetaryl, aralkyl or cycloalkyl, or together form a 5-membered or 6-membered ring, optionally with the inclusion of one or more hetero-atoms, in particular oxygen and/or nitrogen, it being possible for alkyl, aryl, hetaryl and aralkyl to be in turn substituted,

15 and in which the rings A and B can optionally be substituted, and to a process for their preparation, characterised in that one mol of a cyanuric trihalide, one mol of an aminoazo compound of the general

formula II

$$(HO_3S)_2 \qquad N = N - NH_2 \qquad II$$

20 in which

 $\rm R_1,\,R_2$  and  $\rm R_3$  have the abovementioned meaning one mol of an aminoazo compound of the general formula III

 $H_{\mathbb{Z}}N - \overline{\mathbb{Q}} - N = N - \overline{\mathbb{Q}}$ 

in which

the rings A and B can optionally be substituted, and optionally one mol of a compound of the general formula IV

.

HR₄

IV

in which

R4 is other than halogen,

30 are reacted with one another in any desired sequence in the presence of an acid-binding agent, the aminoazo compounds of the general formulae II and III being prepared in a known manner.

30

Advantageous dyestuffs are those of the general formula V

$$(HO_3S)_r$$
  $(HO_3S)_p$   $(HO_$ 

in which

 $R_1$ ,  $R_2$ ,  $R_3$  and  $R_4$  have the abovementioned meaning and o, p, q, r and s are 0 or 1, but 0 + p + q + r + s equals 2,

35

and in which the rings A and B can optionally be substituted. Particularly advantageous dyestuffs are those of the general formulae I and V R<sub>4</sub>, o, p, q, r and s have the abovementioned meaning and 5 R, denotes NHCOCH<sub>3</sub> or NHCONH<sub>2</sub> when R<sub>2</sub> and R<sub>3</sub> represent H, or R<sub>2</sub> denotes H, CH<sub>3</sub>, OCH<sub>3</sub> or OC<sub>2</sub>H<sub>5</sub> when R<sub>1</sub> and R<sub>3</sub> represent H, 10 and in which 10 the rings A and B can optionally be substituted. Very particularly advantageous dyestuffs are those of the general formulae I and V R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, o, p, q, r and s have the abovementioned meaning,  $R_4$  denotes OH, OCH3, OC2H4OCH3, NH2, NHC2H4OH, N(C2H4OH)2, NC2H4OC2H41, NHC6H5, 15 15  $N(CH_3)C_8H_5$ ,  $NH(3-C_8H_4SO_3H)$  or  $NH(4-C_8H_4SO_3H)$ ,  $N(CH_3)C_2H_4OH$ ,  $N(C_2H_5)C_2H_4OH$ , NHCH<sub>2</sub>CH(CH<sub>3</sub>)OH or N(CH<sub>2</sub>CH(CH<sub>3</sub>)OH)<sub>2</sub> and the rings A and B can optionally be substituted. Interesting dyestuffs are those of the general formulae I and V 20 in which 20 R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, o, p, q, r and s have the abovementioned meaning, R<sub>4</sub> denotes NH<sub>2</sub>, NHC<sub>2</sub>H<sub>4</sub>OH, N(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub> or N(CH<sub>3</sub>)C<sub>2</sub>H<sub>4</sub>OH and the rings A and B can optionally be substituted. Dyestuffs of the general formulae I and B which are prepared using compounds of the general 25 25 formula VI

$$H_2N - \bigcirc N = N - \bigcirc N$$

in which

30

 $R_{\rm g}$  and  $R_{\rm g}$  independently of one another denote H, Cl, OH, OCH $_{\rm g}$ , OC $_{\rm g}$ H $_{\rm g}$ , OCOCH $_{\rm g}$ , OCOCH $_{\rm g}$ , OCOCH $_{\rm g}$ , OSO $_{\rm g}$ CH $_{\rm g}$ , COOH or SO $_{\rm g}$ H, and in which

the ring B can optionally be substituted,

as compounds of the general formula III are preferred.

35 Dyestuffs of the general formulae I and V which are prepared using compounds of the general formula VII

$$H_{\mathbb{C}}N \longrightarrow \mathbb{R}_{10}$$

$$N = N \longrightarrow \mathbb{R}_{11}$$

$$VII$$

in which

 $R_{10}$  denotes H,  $CH_3$ , CI,  $OCH_3$ ,  $OC_2H_5$  or  $SO_3H$  and  $R_{11}$  denotes H,  $CH_3$ , CI,  $OCH_3$ ,  $OC_2H_5$ ,  $NHCOCH_3$  or  $NHCONH_2$ , and in which

40

35

the ring B can optionally be substituted,

as compounds of the general formula III are particularly preferred.

Dyestuffs of the general formulae I and V which are prepared using compounds of the general

$$H_{\mathbb{Z}}N - A = N - B$$

$$S_{\mathbb{Z}}$$
VIII

in which

R<sub>12</sub> denotes H, CI, CH<sub>3</sub>, OCH<sub>3</sub>, OC<sub>2</sub>H<sub>5</sub> or OH and

10

15

5

15

30

S<sub>1</sub> and S<sub>2</sub> independently of one another denote H, SO<sub>3</sub>H, COOH or CH<sub>2</sub>SO<sub>3</sub>H,

the ring A can optionally be substituted.

as compounds of the general formula III are very particularly preferred.

Particularly interesting dyestuffs are those of the general formulae I and V which are prepared using compounds of the general formula VIII in which

R<sub>12</sub> denotes 4—H, 4—CH<sub>3</sub>, 4—OH or 4—OCH<sub>3</sub>, when

S<sub>1</sub> represents 3—SO<sub>3</sub>H, 3—COOH or 3—CH<sub>2</sub>SO<sub>3</sub>H and

S<sub>2</sub> represents H, or 10

 $R_{1z}^{2}$  denotes 3—H, when  $S_{1}$  represents 4— $SO_{3}H$ , 4—COOH or 4— $CH_{2}SO_{3}H$  and

S<sub>2</sub> represents H,

and in which

the ring A can optionally be substituted, as compounds of the general formula III.

Dyestuffs of the general formula IX

$$(HO_3S)_r$$
  $(SO_3H)_S$   $(SO_3H)_O$   $(SO_$ 

in which

20 o, p, q, r and s are 0 or 1, but o + p + q + r + s equals 2, and in which

20

30

45

50

55

R, denotes NHCOCH, or NHCONH, when

R<sub>2</sub> and R<sub>3</sub> represent H, or

R<sub>2</sub> denotes H, OCH<sub>3</sub> or OC<sub>2</sub>H<sub>5</sub>, when

25 R<sub>1</sub> and R<sub>3</sub> represent H, and

25

R<sub>4</sub> denotes NH<sub>2</sub>, NHC<sub>2</sub>H<sub>4</sub>OH, N(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub> or N(CH<sub>3</sub>)C<sub>2</sub>H<sub>4</sub>OH, R<sub>10</sub> denotes H, CH<sub>3</sub>, CI, OCH<sub>3</sub>, OC<sub>2</sub>H<sub>5</sub> or SO<sub>3</sub>H,

 $R_{11}$  denotes H,  $CH_3$ , CI,  $OCH_3$ ,  $OC_2H_5$ ,  $NHCOCH_3$  or  $NHCONH_2$  and  $R_{12}$  denotes 4—H, 4— $CH_3$ , 4—OH or 4— $OCH_3$ , when S represents 3— $SO_3H$ , 3—COOH or 3— $CH_2SO_3H$ , or

 $R_{12}$  denotes 3—H, when S represents 4—SO<sub>3</sub>H, 4—COOH or 4—CH<sub>2</sub>SO<sub>3</sub>H,

are of very particular interest.

Examples of aminoazo compounds of the general formula II are those which are obtained by diazotising 2-aminonaphthalenedisulphonic acids, such as, for example, 2-aminonaphthalene-1,5-35 disulphonic acid, 2-aminonaphthalene-3,6-disulphonic acid, 2-aminonaphthalene-3,7-disulphonic acid, 2-aminonaphthalene-4,8-disulphonic acid, 2-aminonaphthalene-5,7-disulphonic acid or 2aminonaphthalene-6,8-disulphonic acid, and coupling the diazotisation products to aminobenzenes which are optionally substituted in the 2-position or in the 3-position, such as, for example, aniline, 2methylaniline, 2-methoxyaniline, 2-ethoxyaniline, 2-chloroaniline, 3-acetylaniline or 3-40 aminophenylurea; the  $\omega$ -methanesulphonic acids of the abovementioned aminobenzenes can equally well be used as coupling components, the protective group being split off again, by treatment with acids or alkalis, after the coupling.

Examples of aminoazo compounds of the general formula III are those which are obtained by diazotising optionally substituted aminobenzenes, such as, for example, aniline, 2-chloroaniline, 3chloroaniline, 4-chloroaniline, 2-methylaniline, 3-methylaniline, 4-methylaniline, 2-methoxyaniline, 3methoxyaniline, 4-methoxyaniline, 2-ethoxyaniline, 3-ethoxyaniline, 4-ethoxyaniline, 2aminobenzenesulphonic acid, 3-aminobenzenesulphonic acid, 4-aminobenzenesulphonic acid, anthranilic acid, 3-aminobenzoic acid, 4-aminobenzoic acid, 5-amino-2-hydroxybenzoic acid, 5-amino-2-methylbenzenesulphonic acid, 3-aminophenylmethanesulphonic acid or 4aminophenylmethanesulphonic acid, and coupling the diazotisation products to optionally substituted aminobenzenes, such as, for example, aniline, 2-methylaniline, 3-methylaniline, 2-methoxyaniline, 3methoxyaniline, 2-ethoxyaniline, 3-ethoxyaniline, 2-methoxy-5-methylaniline, 2-ethoxy-5methylaniline, 5-methoxy-2-methylaniline, 2-aminophenol, 3-aminophenol, 2,5-dimethylaniline, 3,5-

dimethylaniline, 2,5-dimethoxyaniline, 3-acetylaminoaniline, 3-methylsulphonylaminoaniline, 3aminophenylurea, 1,3-diaminobenzene, 3-amino-4-methylbenzenesulphonic acid, 3-amino-4hydroxybenzenesulphonic acid, 3-amino-4-methoxybenzenesulphonic acid or 3-

5

10

30

35

55

15

20

30

35

aminophenylmethanesulphonic acid; the  $\omega$ -methanesulphonic acids of the abovementioned aminobenzenes can equally well be used as coupling components, the protective group being split off again, by treatment with acids or alkalis, after the coupling.

Examples of aminoazo compounds of the general formula III are also those which are obtained by diazotising optionally further substituted 4-nitroaminobenzenes, such as, for example, 4-nitroaniline, 4-nitro-2-methoxyaniline, 4-nitroaniline-2-sulphonic acid or 4-nitro-5-methoxyaniline-2-sulphonic acid, and coupling the diazotisation products to optionally substituted hydroxybenzenes, such as, for example, phenol, salicylic acid, 3-hydroxybenzoic acid, 2-hydroxy-6-methylbenzoic acid, 2-hydroxybenzenesulphonic acid or 3-hydroxybenzenesulphonic acid, and then reducing the nitroazo compound to give the aminoazo compound.

Examples of aminoazo compounds of the general formula III are also those which are obtained on treating other aminoazo compounds of the general formula III with agents with which sulphonic acid radicals can be introduced, such as, for example, sulphuric acid, oleum or sulphur trioxide, an example being 4-amino-3,4'-azobenzenedisulphonic acid.

Examples of compounds of the general formula IV are water, methanol, ethanol, glycol, 2-methoxyethanol, phenol, thiophenol, ammonia, hydrazine, methylamine, ethylamine, dimethylamine, diethylamine, diethylamine, N-methylethanolamine, N-ethylethanolamine, glycine, N-methylglycine, taurine, N-methyltaurine, aminomethanesulphonic acid, N-methylaminomethanesulphonic acid, aniline, N-methylaniline, 3-aminobenzenesulphonic acid, 4-aminobenzenesulphonic acid, 2-aminonaphthalene-4,8-disulphonic acid, 2-aminopyridine, 2-aminothiazole, benzylamine, pyrrolidine, piperidine, morpholine, 1-amino-2-propanol and bis-(2-hydroxypropyl)-amine.

The reaction between the cyanuric halide, for example cyanuric fluoride, cyanuric chloride or cyanuric bromide, the aminoazo compounds of the general formulae II and III and the compounds of the general formulae IV is carried out in three stages in any desired sequence, the first stage being carried out 25 at about 0—10°, the second at about 35—50° and the third at about 80—110°C, and the acid thereby formed being neutralised with alkaline agents, such as, for example, sodium acetate, sodium bicarbonate, sodium carbonate, sodium hydroxide solution, lithium carbonate, lithium hydroxide, potassium carbonate or potassium hydroxide.

Those aminoazo compounds or compounds of the general formula IV which carry groups conferring solubility in water are advantageously reacted first.

The dyestuffs are precipitated from the solution by adding salt and are isolated and dried or isolated by spray-drying. In general, they are obtained in the form of salts, in particular the alkali metal salts, and preferably the sodium salts. The formulae given are those of the free acids.

The new dyestuffs dye cellulose-containing materials in clear yellow colour shades. In the examples which follow, "parts" denote parts by weight, "percentages" denote percentages by weight and the temperature is given in degrees Centigrade.

## **EXAMPLE 1**

29.5 parts of the aminoazo compound, of the general formula II, obtained from 2-aminonaphthalene-4,8-disulphonic acid and aniline are dissolved in 1,000 parts of water, and a solution of 13.5 parts of cyanuric chloride in 100 parts of acetone is added at 0°, the hydrochloric acid liberated being neutralised by adding 46.5 parts of an aqueous 20% strength solution of sodium carbonate. When the first reaction stage has ended, 22.2 parts of the aminoazo compound, of the general formula III, obtained from 3-aminobenzenesulphonic acid and 2-methoxyaniline are dissolved in 1,000 parts of water and the solution is added to the first mixture. The temperature is increased to 40° and the hydrochloric acid liberated is neutralised by adding 46.5 parts of 20% strength sodium carbonate solution. When the second reaction stage has ended, 15.2 parts of diethanolamine are added. The temperature is increased to 90°, and the mixture is then stirred at this temperature for a further 3 hours. The dyestuff is precipitated by adding 450 parts of potassium chloride and is isolated. After drying, an orange-coloured powder, an aqueous solution of which dyes cellulose-containing materials in greenishtinged yellow shades, is obtained.

#### **EXAMPLES 2 to 4**

Very similar dyestuffs are obtained if, instead of the diethanolamine used in Example 1, 18 parts of an aqueous 25% strength solution of ammonia or 8.9 parts of ethanolamine or N-methylethanolamine are used.

# **EXAMPLE 5**

18.6 parts of the aminoazo compound, of the general formula III, which is obtained by diazotising 4-nitroaniline, coupling the diazotisation product to salicylic acid and then reducing the coupling product are dissolved in 1,000 parts of water and the solution is reacted with a suspension of 13.5 parts of cyanuric chloride in 100 parts of water at 0°, the hydrochloric acid liberated being neutralised by adding 46.5 parts of an aqueous 20% strength solution of sodium carbonate. When the first reaction stage has ended, 29.5 parts of the aminoazo compound, of the general formula II, which is obtained

Example	Compound of the general formula III, obtained from	Compound of the general formula IV
66	4-aminophenylmethanesulphonic acid and 3-acetylaminoaniline	ammonia
67	3-aminophenylmethanesulphonic acid and 3-acetylaminoaniline	diethanolamine
68	,,	ethanolamine
69	,,	ammonia
70	4-aminobenzenesulphonic acid and 3-aminophenylurea	diethanolamine
71	,,	ethanolamine
72	,,	ammonia
73	3-aminobenzenesulphonic acid and 3-aminophenylurea	diethanolamine
74		ethanolamine
75	•	ammonia
76	4-aminobenzoic acid and 3-aminophenylurea	diethanolamine
77	••	ethanolamine
78	,,	ammonia
79	3-aminobenzoic acid and 3-aminophenylurea	diethanolamine
80	08	ethanolamine
81	••	ammonia
82	5-amino-2-methylbenzenesulphonic acid and 3-aminophenylurea	diethanolamine
83	••	ethanolamine
84	••	ammonia
85	4-aminophenylmethanesulphonic acid and 3-aminophenylurea	diethanolamine
86		ethanolamine
87	•	ammonia
88	3-aminophenylmethanesulphonic acid and 3-aminophenylurea	diethanolamine
89	**	ethanolamine
90	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	ammonia
91	4-nitroaniline and salicylic acid	diethanolamine
92		ethanolamine
93	***	ammonia

· · · · · · · · · · · · · · · · · · ·		<del></del>
Example	Compound of the general formula III, obtained from	Compound of the general formula IV
38	3-aminobenzoic acid and 2-methoxyaniline	ethanolamine
39		ammonia
40	5-amino-2-methylbenzenesulphonic acid and 2-methoxyaniline	diethanolamine
41		ethanolamine
42		ammonia
43	4-aminophenylmethanesulphonic acid and 2-methoxyaniline	diethanolamine
44	"	ethanolamine
45		ammonia
46	3-aminophenylmethanesulphonic acid and 2-methoxyaniline	diethanolamine
47	11	ethanolamine
48	••	ammonia
49	4-aminobenzenesulphonic acid and 3-acetylaminoaniline	diethanolamine
50	,	ethanolamine
51		ammonia
52	3-aminobenzenesulphonic acid and 3-acetylaminoaniline	diethanolamine
53	**	ethanolamine
54		ammonia
55	4-aminobenzoic acid and 3-acetylaminoaniline	diethanolamine
56	***	ethanolamine
57	"	ammonia
58	3-aminobenzoic acid and 3-acetylaminoaniline	diethanolamine
59	,,	ethanolamine
60		ammonia
61	5-amino-2-methylbenzenesulphonic acid and 3-acetylaminoaniline	diethanolamine
62	) <u>.</u>	ethanolamine
63	,,	ammonia
64	4-aminophenylmethanesulphonic acid and 3-acetylaminoaniline	diethanolamine
		ethanolamine

Example	Compound of the general formula III, obtained from	Compound of the general formula IV
7 .	4-aminobenzenesulphonic acid and aniline	diethanolamine .
8		ethanolamine
9		ammonia
10	3-aminobenzeneaulphonic acid and aniline	diethanolamine
11	,	ethanolamine
12	· · · · · · · · · · · · · · · · · · ·	ammonia
13	4-aminobenzoic acid and aniline	diethanolamine
14		ethanolamine
15		ammonia
16	3-aminobenzoic acid and aniline	diethanolamine
17	,,	ethanolamine
18	,,	ammonia
19	5-amino-2-methylbenzenesulphonic acid and aniline	diethanolamine
20		ethanolamine
21		ammonia
22	4-aminophenylmethanesulphonic acid and aniline	diethanolamine
23	<b>,</b>	ethanolamine
24	,,	ammonia
25	3-aminophenylmethanesulphonic acid and aniline	diethanolamine
26	,,	ethanolamine
27		ammonia
28	4-aminobenzenesulphonic acid and 2-methoxyaniline	diethanolamine
29		ethanolamine
30	***	ammonia
31	3-aminobenzenesulphonic acid and 2-methoxyaniline	diethanolamine
32	,,	ethanolamine
33	· ,,	ammonia
34	4-aminobenzoic acid and 2-methoxyaniline	diethanolamine
35	,,	ethanolamine
36	•	ammonia
37	3-aminobenzoic acid and 2-methoxyaniline	diethanolamine

from 2-aminonaphthalene-4,8-disulphonic acid and aniline are dissolved in 1,000 parts of water and the solution is added to the first mixture. The temperature is increased to 40° and the subsequent procedure is as in Example 1. An orange-coloured powder, an aqueous solution of which dyes cellulose-containing materials in greenish-tinged yellow shades, is obtained.

# 5 EXAMPLE 6

Very similar dyestuffs are obtained if, instead of the diethanolamine used in Example 5, 18 parts of an aqueous 25% strength solution of ammonia, 8.9 parts of ethanolamine or 10.9 parts of N-methylethanolamine are used.

# **EXAMPLES 7 to 96**

10 If the procedure of the processes indicated in Examples 1—6 is followed and the product obtained 10 from 2-aminonaphthalene-4,8-disulphonic acid and aniline is used as the compound of the general formula II and the compounds indicated in the table below are used as the compounds of the general formulae III and IV, yellow dyestuffs for cellulose-containing materials are likewise obtained:

Example	Compound of the general formula III, obtained from	Compound of the general formula IV
94	4-aminoazobenzene and 2 mols of SO, (4-aminoazobenzene-2,4'-disulphonic acid)	diethanolamine
95	,,	ethanolamine
96	••••••••••••••••••••••••••••••••••••••	ammonia

Similarly good dyestuffs are obtained using N-methylethanolamine as compound IV.
Similarly good dyestuffs are obtained if, instead of the compound of the general formula II used in Examples 1—96, those obtained from 2-aminonaphthalene-4,8-disulphonic acid and 2-methoxyaniline or 3-acetaminoaniline and 3-aminophenylurea are used.

### 5 CLAIMS

1. A dyestuff of the general formula

$$(HO_{3}S)_{2}$$
  $N=N-(B)$   $N=N-(B)$   $N=N-(B)$   $N=N-(B)$ 

in which

R<sub>1</sub> denotes a hydrogen or halogen atom or an alkoxy or acylamino group,

 $R_2$  and  $R_3$  independently of each other denote a hydrogen or halogen atom or an alkyl, alkoxy, or acylamino group and

 $R_4$  denotes a halogen atom or an  $OR_5$ ,  $SR_5$  or  $NR_6R_7$  group

in which

15.

 $R_s$  denotes a hydrogen atom,  $C_1$  to  $C_6$  alkyl, aryl, hetaryl, aralkyl or cycloalkyl and  $R_8$  and  $R_7$  independently of each other denote a hydrogen atom or an amino,  $C_1$  to  $C_6$  alkyl, aryl, hetaryl, aralkyl or cycloalkyl group, or together form a 5-membered or 6-membered ring, optionally with the inclusion of one or more hetero-atoms, and the alkyl, aryl, hetaryl and aralkyl groups are optionally substituted,

and in which

20 the rings A and B are optionally substituted.

2. A dyestuff according to claim 1 in which R<sub>6</sub> and R<sub>7</sub> together form a 5-membered or 6-membered ring with the inclusion of one or more oxygen and/or nitrogen atoms.

3. A dyestuff according to claim of the general formula

25 in which

R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> have the same meanings as in claim 1 and

o, p, q, r and s are 0 or 1, but o + p + q + r + s equals 2,

and in which

the rings A and B are optionally substituted.

30 4. A dyestuff according to any of the foregoing claims in which R<sub>4</sub> has the same meaning as in claim,

o, p, q, r and s have the same meaning as in claim 3 and

R<sub>1</sub> denotes NHCOCH<sub>3</sub> or NHCONH<sub>2</sub> when

R<sub>2</sub> and R<sub>3</sub> denote hydrogen atoms, or

R<sub>2</sub> denotes a hydrogen atom or a methyl, methoxy, or ethoxy group when

35

25

20

35

10

15

20

5

15

25

R<sub>1</sub> and R<sub>3</sub> denote hydrogen atoms,

and in which

the rings A and B are optionally substituted.

5. A dyestuff according to any of the foregoing claims in which

R<sub>1</sub>, R<sub>2</sub> and R<sub>3</sub> have the same meanings as in claim 1 or 4, o, p, q, r and s have the same meaning as in claim 3 and

 $H_4$  denotes OH, OCH<sub>3</sub>, OC<sub>2</sub> $H_4$ OCH<sub>3</sub>, NH<sub>2</sub>, NHC<sub>2</sub> $H_4$ OH, N(C<sub>2</sub> $H_4$ OH)<sub>2</sub>, N(CH<sub>3</sub>)C<sub>2</sub> $H_4$ OH, N(C<sub>2</sub> $H_5$ )C<sub>2</sub> $H_4$ OH,

 $N\dot{H}CH_{2}CH(CH_{3})OH, \, N\dot{I}(CH_{2}\dot{C}\dot{H}(CH_{3}\dot{I})OH_{2}, \, \dot{I}NC_{2}H_{4}\dot{O}\dot{C}_{2}H_{4} - I, \, N\dot{H}\dot{C}_{6}H_{5}, \, N(CH_{3}\dot{I})C_{6}\dot{H}_{5}, \, NH(3-\dot{C}_{6}\dot{H}_{4}\dot{S}\dot{O}_{3}\dot{H})$ 

or NH(4--C<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H)

and in which

the rings A and B are optionally substituted.

6. A dyestuff according to claim 5,

R<sub>1</sub>, R<sub>2</sub> and R<sub>3</sub> have the same meaning as in claim 1 or 4,

o, p, q, r and s have the same meaning as in claim 3, and

R<sub>4</sub> denotes NH<sub>2</sub>, NHC<sub>2</sub>H<sub>4</sub>OH, N(C<sub>2</sub>H<sub>4</sub>OH)<sub>2</sub> or N(CH<sub>3</sub>)C<sub>2</sub>H<sub>4</sub>OH,

the rings A and B are optionally substituted.

7. A dyestuff according to any of the foregoing claims in which the moiety consisting of rings A

and B and the invervening azo bridge is a radical of the general formula

$$\begin{array}{c}
R_8 \\
A \\
R_q
\end{array}$$
(Va)

in which

R<sub>8</sub> and R<sub>9</sub> independently of each other denote a hydrogen or chlorine atom or an OH, OCH<sub>3</sub>, OC₂H<sub>5</sub>,

 $OCOCH_3$ ,  $OCOC_6H_5$ ,  $OSO_2CH_3$ ,  $OSO_2C_6H_5$ ,  $CH_3$ ,  $CH_2SO_3H$ ,  $NH_2$ ,  $NHCOCH_3$ ,  $NHCOCH_2OH$ ,

NHCOC, H, NHCONH, NHSO, CH, NHSO, C, H, COOH or SO, H group, and in which

25

the ring B is optionally substituted.

8. A dyestuff according to claim 7 in which the radical (Va) is of the general formula

$$\begin{array}{c} R_{10} \\ \hline \\ R_{11} \end{array}$$
 (Vb)

30 in which

35

40

30

45

 $R_{10}$  denotes H,  $CH_3$ , CI,  $OCH_3$ ,  $OC_2H_5$  or  $SO_3H$  and

R<sub>11</sub> denotes H, CH<sub>3</sub>, CI, OCH<sub>3</sub>, OC<sub>2</sub>H<sub>5</sub>, NHCOCH<sub>3</sub> or NHCONH<sub>2</sub>,

and in which

the ring B is optionally substituted.

9. A dyestuff according to any of the foregoing claims in which the moiety consisting of rings A 35 and B and the intervening azo bridge is a radical of the general formula

$$\begin{array}{c}
R_{12} \\
S_{2}
\end{array}$$
(Vc)

R<sub>12</sub> denotes a hydrogen or chlorine atom or a methyl, methoxy, ethoxy or hydroxyl group

S, and S, independently of each other denote a hydrogen atom or a SO<sub>3</sub>H, COOH or CH<sub>2</sub>SO<sub>3</sub>H

group,

and in which

the ring A is optionally substituted.

10. A dyestuff according to claim 9 in which

45 R<sub>12</sub> denotes 4—H, 4—CH<sub>3</sub>, 4—OH or 4—OCH<sub>3</sub>, when S, denotes 3—SO<sub>3</sub>H, 3—COOH or 3—CH, SO<sub>3</sub>H and

ID: <GB\_ \_2036780A\_ S<sub>2</sub> denotes a hydrogen atom,

R<sub>12</sub> denotes 3—H, when

S<sub>1</sub> denotes 4—SO<sub>3</sub>H, 4—COOH or 4—CH<sub>2</sub>SO<sub>3</sub>H and

S, denotes a hydrogen atom.

5 and in which

the ring A can optionally be substituted.

11. A dyestuff according to claim 1 of the general formula

5

$$(HO_3S)_r + (SO_3H)_S + (R_1 + R_2 + R_3)_r + (R_2 + R_3)_r + (R_3S)_r + (R_1 + R_3)_r + (R_2 + R_3)_r + (R_3S)_r + (R_$$

in which

10 o, p, q, r and s are 0 or 1, but o + p + q + r + s equals 2,

and in which

R<sub>1</sub>, R<sub>2</sub> and R<sub>3</sub> have the same meanings as in claim 4,

R<sub>4</sub> has the same meaning as in claim 6,

R<sub>10</sub> and R<sub>11</sub> have the same meanings as in claim 8, and

R<sub>12</sub> and S have the same meanings as in claim 10.

12. A dyestuff according to claim 1 as hereinbefore specifically identified.

15

10

13. A process for the production of a dyestuff as claimed in claim 1 in which, per mol a cyanuric trihalide, one mol of an aminoazo compound of the general formula

$$(HO_3S)_2 \qquad R_3 \qquad R_3$$

20 in which

15

 $\rm R_1, R_2$  and  $\rm R_3$  have the same meanings as in claim 1, one mol of an aminoazo compound of the general formula

20

$$H_2N - \langle \Theta \rangle - N = N - \langle \Theta \rangle$$

in which

25

the rings A and B are optionally substituted, if R<sub>4</sub> is other than a halogen atom, one mol of a compound of the general formula

25

HR<sub>4</sub>

in which

 $R_4$  has the same meaning as in claim 1, other than a halogen atom, are reacted with one another 30 in any desired sequence in the presence of an acid-binding agent.

14. A process for the production of a dyestuff as claimed in claim 1 when carried out substantially

as described in any one of the Examples.

15. A dyestuff as claimed in claim 1 when produced by the process of claim 14.

16. A process for dyeing a cellulose-containing material comprising treating the material with a dyestuff as claimed in any of claims 1 to 12 and 15.

17. A cellulose-containing material when dyed by the process of claim 6.

35

30

Printed for Her Majesty's Stationery Office by the Courier Press, Learnington Spa, 1980. Published by the Patent Office, 25 Southampton Buildings, London, WC2A 1AY, from which copies may be obtained.